



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015

Job Sheet 178121



Part No: D350-616-015

Job Qty: 4 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 04 2018
110	Packaging	4 pcs	6/11/18	6/11/18	0.00	0.00	Packaging1-3		JUN 04 2018
120	QC	4 pcs	6/11/18	6/11/18	0.00	0.00	QC4		JUN 07 2018
130	Packaging	4 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1		
135	DC	4 pcs	6/11/18	6/11/18	0.00	0.00	DC		
140	QC21-FG	4 Ea	6/11/18	6/11/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	4 Ea (1 ea)	90-Start up Operation	
D2348	Wearplate (Key Way)	16 Ea (4 ea)	90-Start up Operation	
D2353	Stiffener	4 Ea (1 ea)	90-Start up Operation	
D2364	Deck Plate Fwd	4 Ea (1 ea)	90-Start up Operation	
D2365	Wearplate Pip Pin	8 Ea (2 ea)	90-Start up Operation	
D2369-1	Locator Plate	4 Ea (1 ea)	90-Start up Operation	
D2369-3	Locator Plate	4 Ea (1 ea)	90-Start up Operation	
D4780-041	Fwd Cover Mounting Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	
D5387-041	Aft Cover Mounting Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	
D5388-1	Stub Cover	4 Ea (1 ea)	90-Start up Operation	
MS20426AD4-5	Rivet	100 Ea (25 ea)	90-Start up Operation	
MS20426AD4-6	Rivet	100 Ea (25 ea)	90-Start up Operation	
MS20426AD5-7	Rivet	24 Ea (6 ea)	90-Start up Operation	
MS20426AD5-8	Rivet	24 Ea (6 ea)	90-Start up Operation	
MS20601-AD4W2	Rivet	60 Ea (15 ea)	90-Start up Operation	
MS20601-AD4W3	Rivet	120 Ea (30 ea)	90-Start up Operation	
MS21042L3	Nut	24 Ea (6 ea)	90-Start up Operation	
MS24693-C273	Screw	24 Ea (6 ea)	90-Start up Operation	
MS24693-C48	Screw	88 Ea (22 ea)	90-Start up Operation	
MS35207-263	Screw	32 Ea (8 ea)	90-Start up Operation	
NAS1149D0363J	Washer	52 Ea (13 ea)	90-Start up Operation	

3638



Deck Plate

PART NO: D350-616-015

Serial No/Batch: S077772

Revision:

Operation: Packaging

Change No: CHG005

Mfg Date: 06/04/18

Job No: 178121

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	4	10	0
	D2348	16	39	0
	D2353	4	15	0
	D2364	4	14	0
	D2365	8	33	0
	D2369-1	4	7	0
	D2369-3	4	8	0
	D4780-041	4	9	0
	D5387-041	4	6	0
	D5388-1	4	16	0
	MS20426AD4-5	100	190	0
	MS20426AD4-6	100	556	0
	MS20426AD5-7	24	1,147	0
	MS20426AD5-8	24	543	0
	MS20601-AD4W2	60	115	0
	MS20601-AD4W3	120	895	0
	MS21042L3	24	1,308	0
	MS24693-C273	24	140	0
	MS24693-C48	88	349	0
	MS35207-263	32	99	0
	NAS1149D0363J	52	2,842	0
Part Specifications				
Specifications could not be found.				

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Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003638	S077738	D2344	Deck Plate Aft	s055691	ST225A	4
003638	S061051	D2348	Wearplate (Key Way)	S065064	ST006	9
003638	S077750	D2348	Wearplate (Key Way)	s064670	ST006	7
003638	S077739	D2353	Stiffener	s055001	ST225A	4
003638	S059694	D2364	Deck Plate Fwd	S059693	ST225A	2
003638	S077737	D2364	Deck Plate Fwd	s063386	ST225A	2
003638	S077745	D2365	Wearplate Pip Pin	s063114	ST006	8
003638	S077736	D2369-1	Locator Plate	s069418	ST225B	4
003638	S077735	D2369-3	Locator Plate	s069410	ST225B	4
003638	S064790	D4780-041	Fwd Cover Mounting Bracket Assembly	S069447	ST115	3
003638	S077730	D4780-041	Fwd Cover Mounting Bracket Assembly	s063382	ST115	1
003638	S077733	D5387-041	Aft Cover Mounting Bracket Assembly	s064786	ST160	4
003638	S067043	D5388-1	Stub Cover	S041120	ST224B	2
003638	S077728	D5388-1	Stub Cover	s063809	ST224B	2
003638	FM133751-1	MS20426AD4-5	Rivet		ST311	81
003638	S077715	MS20426AD4-5	Rivet	s053770	ST311	19
003638	S077712	MS20426AD4-6	Rivet	fm138621	ST311	100
003638	S077711	MS20426AD5-7	Rivet	f153848	ST311	24
003638	S077708	MS20426AD5-8	Rivet	fm136199-40	ST311	24
003638	S077707	MS20601-AD4W2	Rivet	s058914	ST308	60
003638	S077706	MS20601-AD4W3	Rivet	S066193	ST308	120
003638	S077686	MS21042L3	Nut	s075328	ST303	24
003638	S077685	MS24693-C273	Screw	s034408	ST287	24
003638	S077681	MS24693-C48	Screw	s036484	ST287	88
003638	S077680	MS35207-263	Screw	s054112	ST271	32
003638	S077679	NAS1149D0363J	Washer	s015269	ST263	52

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SH1 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	